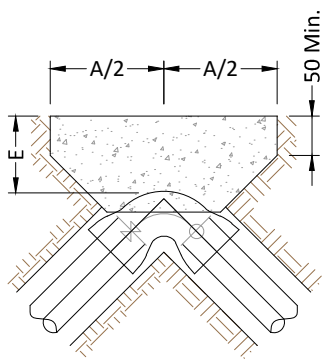
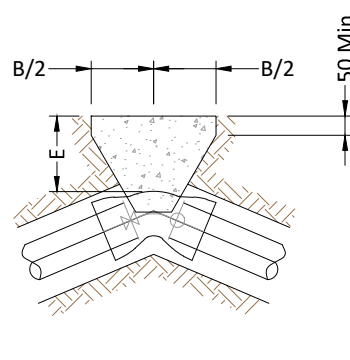
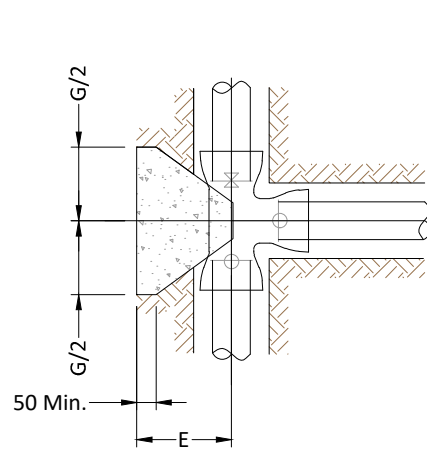




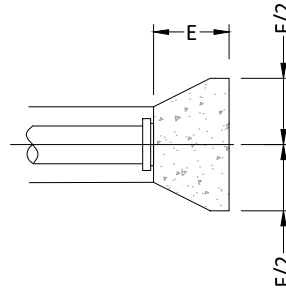
90° DEGREE BEND



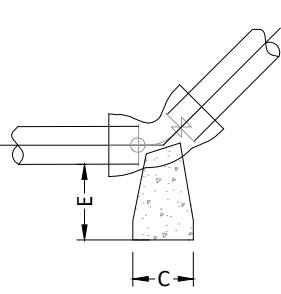
45° DEGREE BEND



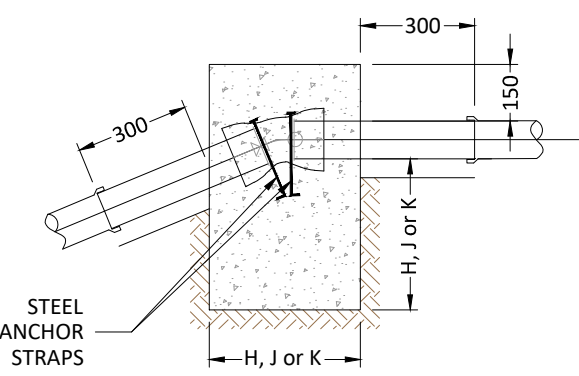
TEE



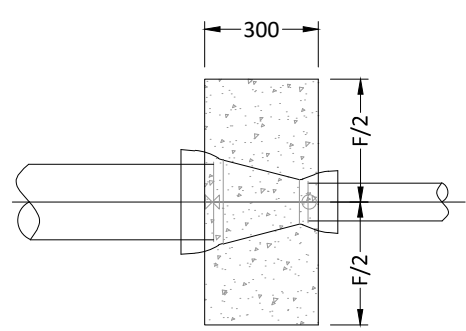
ELEVATION



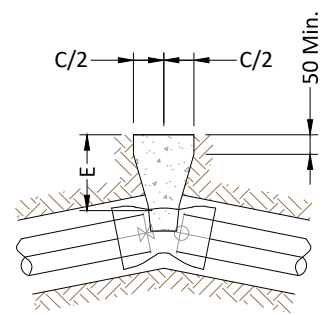
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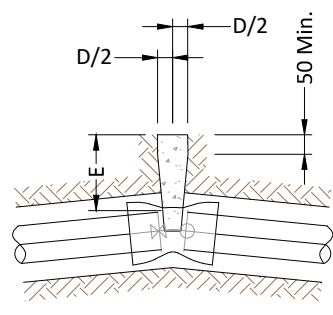
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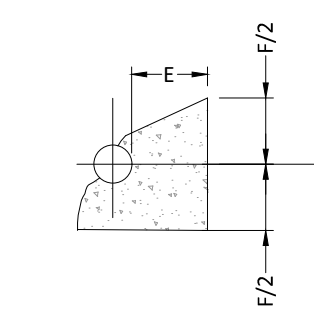
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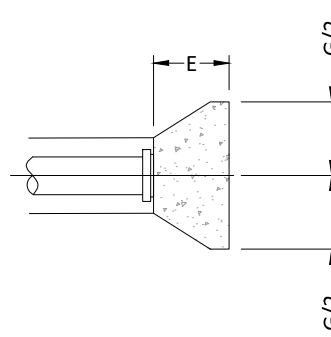
22.5° DEGREE BEND



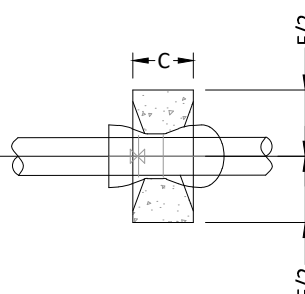
11.25° DEGREE BEND



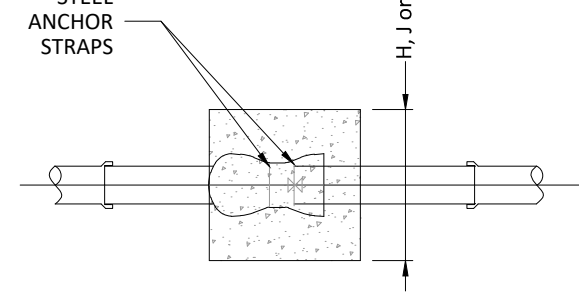
SECTIONAL ELEVATION FOR BEND OR TEE



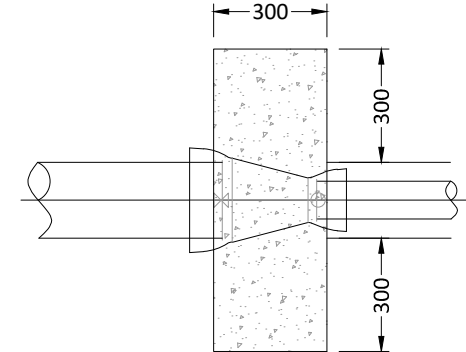
PLAN



PLAN CONCAVE BEND



PLAN CONVEX BEND



PLAN

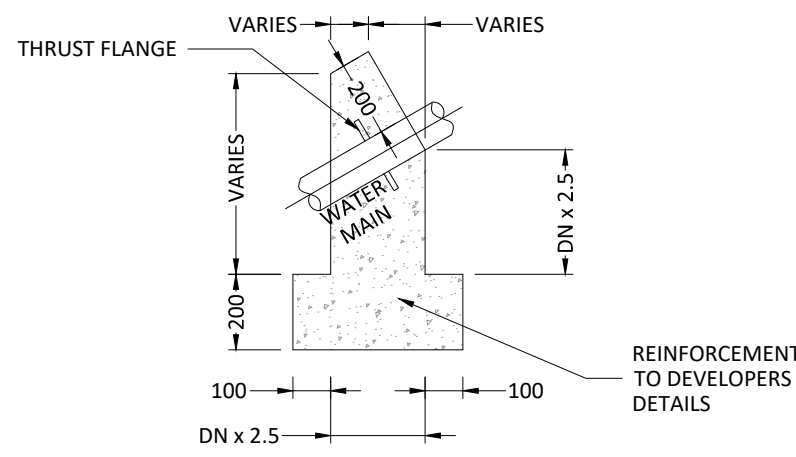
NOTES:
H FOR 45 DEGREE BEND
J FOR 22.5 DEGREE BEND
K FOR 11.25 DEGREE BEND

TAPER

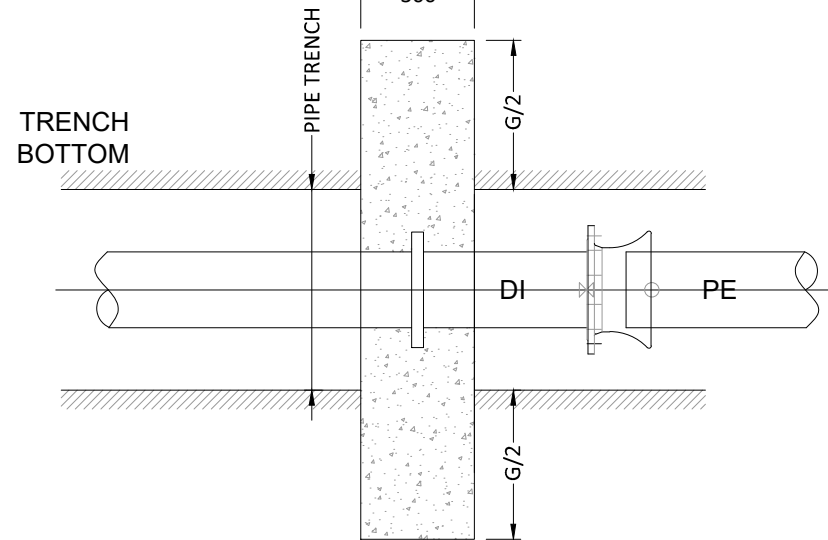
HORIZONTAL BENDS

DEAD END

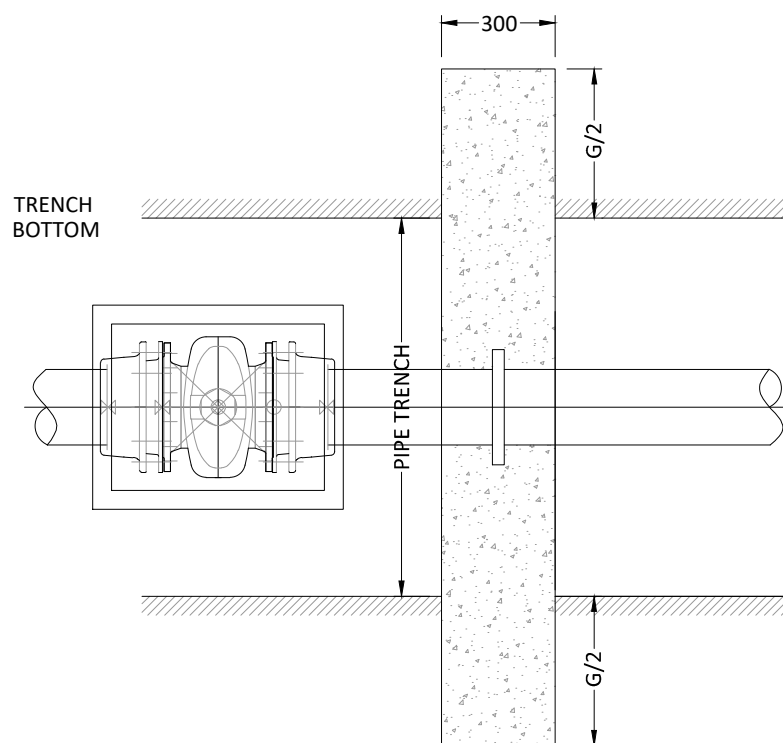
VERTICAL BENDS



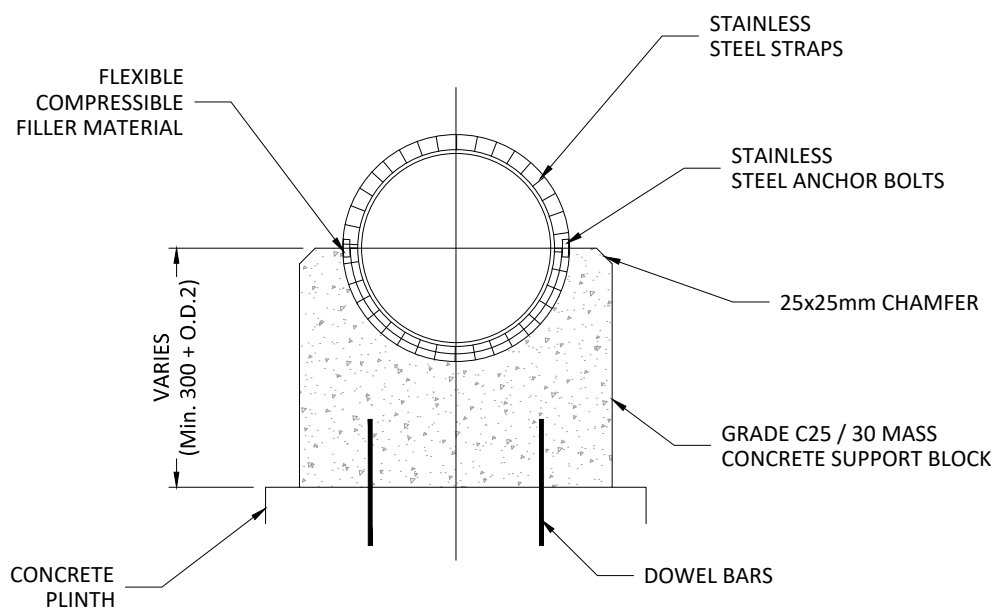
LONGITUDINAL SECTION



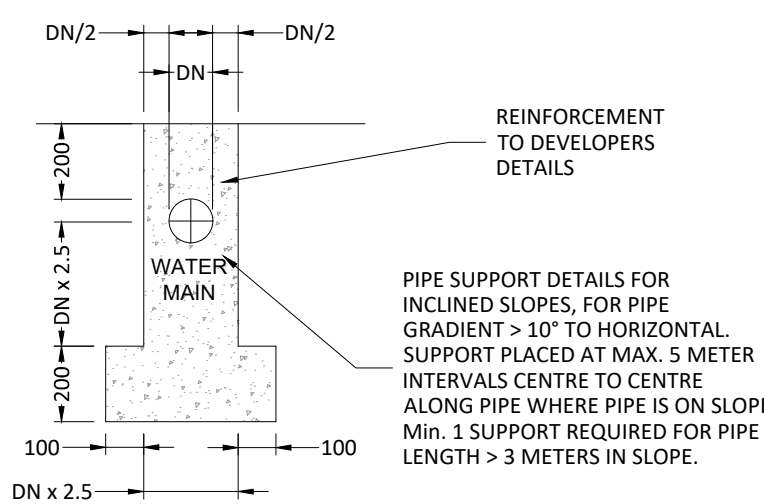
PLAN



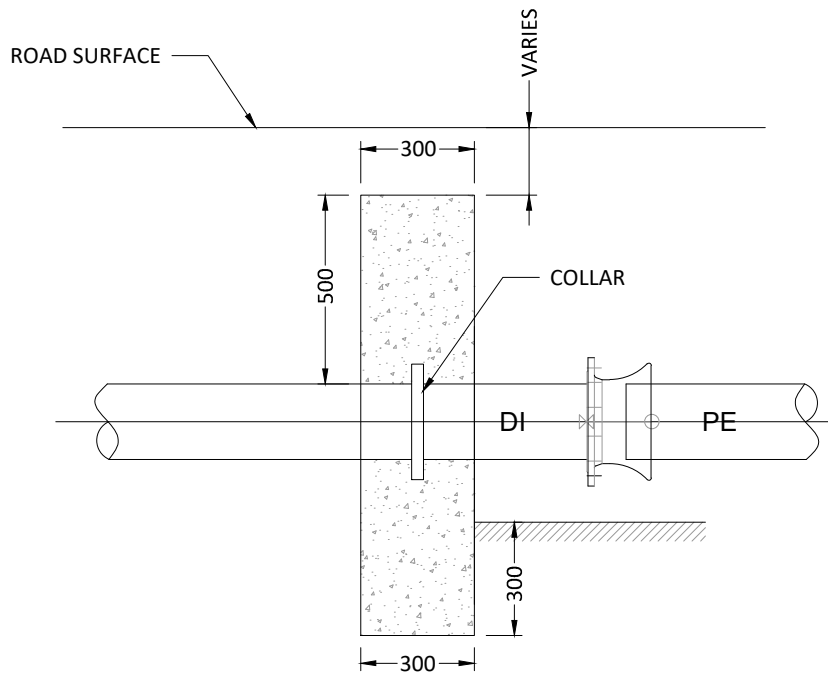
PLAN



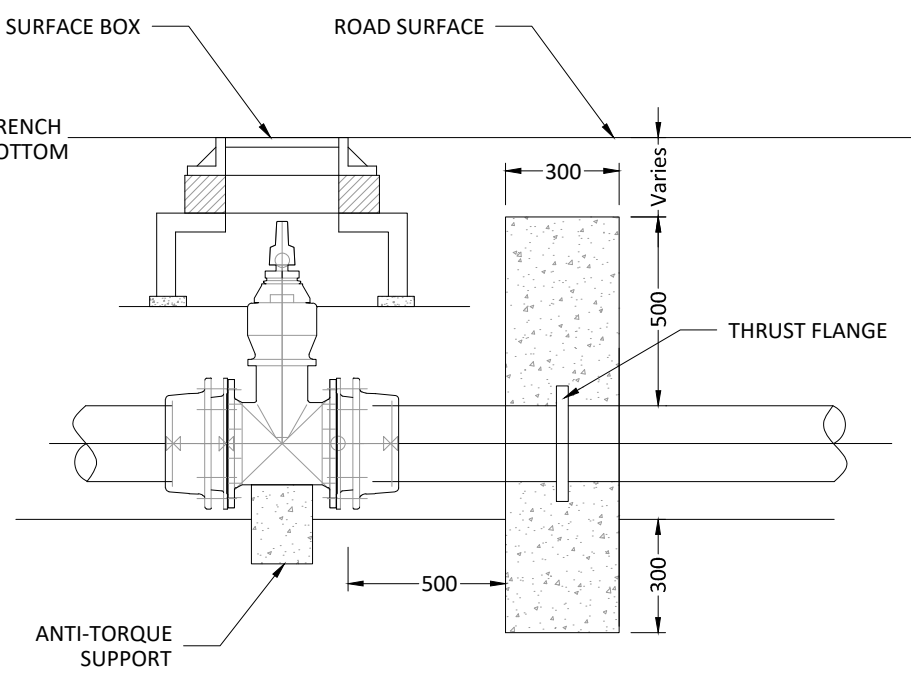
PIPE PLINTH SUPPORT (ABOVE GROUND)



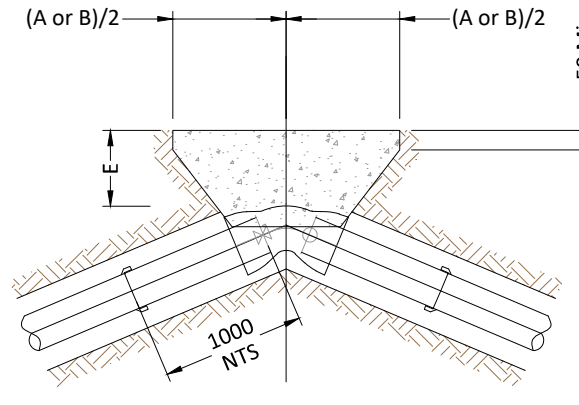
CROSS - SECTION



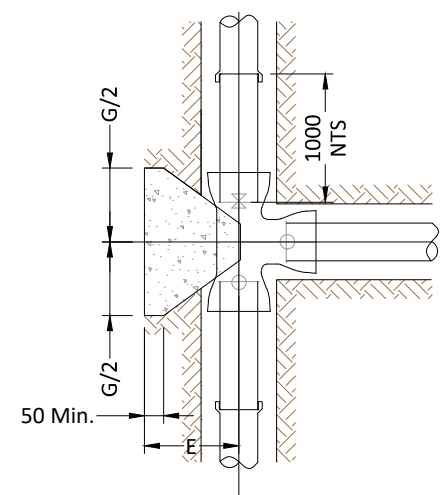
SECTION



SECTION



BEND WITH EXTENSION PIECES



TEE WITH EXTENSION PIECES

PIPE SUPPORT DETAILS FOR INCLINED SLOPES

THRUST BLOCK FOR DUCTILE IRON TO POLYETHYLENE CHANGE OVER

THRUST BLOCK FOR SLUICE VALVE / GATE VALVE FOR VALVE BOX ARRANGEMENT

WATER THRUST AND SUPPORT BLOCKS NOTES:

- ALL DIMENSIONS IN MILLIMETRES (mm) UNLESS NOTED OTHERWISE.
- CONCRETE THRUST BLOCKS (ANCHORAGE) SHALL BE POSITIONED SYMMETRICALLY WITH RESPECT TO THE CONNECTING PIPE & BENDS.
- TRENCH DIMENSIONS : REFER TO DRAWING No's. STD-W-13.
- THRUST BLOCKS SHALL BEAR ON UNDISTURBED SOIL. IF FOR ANY REASON THEY CANNOT THEN THE DEVELOPER SHALL NOTIFY IRISH WATER IMMEDIATELY WITH A PROPOSED SOLUTION.
- THRUST BLOCK REINFORCEMENT REQUIRES SPECIFIC DESIGN.
- FOR TEST PRESSURES GREATER THAN 18 BAR, THRUST BLOCK DESIGN IS TO BE SUBMITTED TO IRISH WATER FOR REVIEW.
- THRUST BLOCKS ARE DESIGNED FOR AN AVERAGE BEARING PRESSURE OF 100 kN/m (TYPICAL FOR SOFT CLAY) FOR OTHER CONDITIONS. ACTUAL DIMENSIONS MAY BE ALTERED ON INSTRUCTIONS FROM IRISH WATER.
- CONCRETE IN THRUST BLOCKS SHALL BE GRADE C20/25.
- COMPRESSIBLE FILLER FOR CONCRETE PROTECTION TO BE IN ACCORDANCE WITH BS EN 622-1 AND BS EN 622-4. BITUMINOUS MATERIAL SHALL NOT BE PUT IN CONTACT WITH PLASTIC PIPES. THE THICKNESS OF COMPRESSIBLE FILLER FOR MAINS < 450mm IN DIAMETER IS TO BE 18mm.
- CONCRETE THRUST BLOCKS FOR POLYETHYLENE PIPE TO COMPLY WITH THE MANUFACTURES REQUIREMENTS.
- POLYETHYLENE PIPES SHALL BE WRAPPED IN PLASTIC SHEETING HAVING A COMPOSITION IN ACCORDANCE WITH BS 6076 BEFORE BEING CAST INTO CONCRETE.
- ALL CONCRETE TO BE IN ACCORDANCE WITH IS EN 206.

THRUST BLOCKS TABLES:

< 12 BAR TEST PRESSURE										
NOM. DIA. (mm)	DIMENSIONS									
	A	B	C	D	E	F	G	H	J	K
100	600	330	160	80	200	350	390	700	600	400
150	950	510	260	130	225	450	660	900	750	600
200	1150	600	310	160	300	650	790	1050	900	700
250	1350	750	380	200	300	800	970	1200	1000	750
300	1580	850	450	220	320	950	1110	1300	1100	850
350	2100	1150	570	290	450	1000	1450	1550	1200	900
400	2550	1400	700	350	500	1050	1800	1700	1250	1000
450	3000	1630	830	420	680	1100	2130	1800	1450	1150
500	3590	1950	990	500	800	1200	2540	1950	1600	1250
600	4100	2200	1120	570	850	1400	2880	2100	1700	1300

12 BAR TO 15 BAR TEST PRESSURE										
NOM. DIA. (mm)	DIMENSIONS									
	A	B	C	D	E	F	G	H	J	K
100	700	380	190	100	200	350	510	750	600	400
150	1135	620	320	160	225	450	760	950	750	600
200	1400	750	380	190	300	650	980	1150	950	700
250	1730	940	480	240	320	800	1210	1350	1050	850
300	2090	1130	580	300	380	950	1480	1500	1200	950
350	2600	1410	720	360	500	1050	1840	1700	1350	1050
400	2980	1610	820	420	750	1200	2110	1850	1500	1150
450	3400	1840	940	470	900	1300	2330	2000	1600	1250
500	4090	2210	1130	570	1000	1400	2890	2200	1750	1350
600	5010	2710	1380	700	1000	1500	3550	2350	1900	1500

15 BAR TO 18 BAR TEST PRESSURE										
NOM. DIA. (mm)	DIMENSIONS									
	A	B	C	D	E	F	G	H	J	K
100	750	400	205	100	220	400	530	800	650	400
150	1250	700	350	180	250	500	890	1000	850	650
200	1650	890	450	230	320	700	1170	1250	1000	800
250	1960	1060	540	270	350	800	1370	1450	1150	900
300	2300	1200	640	320	500	1100	1630	1650	1300	1050
350	2930	1580	830	410	750	1200	2070	1850	1500	1150
400	3510	1900	970	190	1000	1300	2490	2000	1600	1250
450	3810	2270	1160	580	1000	1350	2970	2150	1700	1350
500	4340	2380	1210	610	1000	1400	3700	2250	1750	1400
600	6370	3450	1760	890	1000	1500	4500	2400	2050	1650

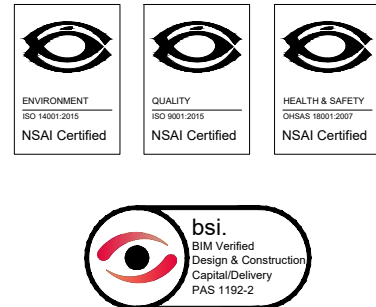
TABLE OF DIMENSIONS FOR STEEPLY INCLINED PIPELINES	
GRADIENT	SPACING
1 IN 2 & STEEPER	5.5m
BELOW 1 IN 2 TO 1 IN 4	11.0m
1 IN 4 TO 1 IN 5	16.6m
1 IN 5 TO 1 IN 6	22.0m

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Rev No.	Date	Revision Note	Drn by	Chkd by
P01	18.12.20	SUITABLE FOR INFORMATION	DR	AH
P02	19.03.21	SUITABLE FOR STAGE APPROVAL	AB	DR

Rev No.	Date	Revision Note	Drn by	Chkd by



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Client: GALWAY CITY COUNCIL
Project: HOUSING AT MERLIN PARK
MERLIN PARK GALWAY
Title: PROPOSED WATERMAIN DETAILS
SHEET 4 OF 4

Code	Originator	Zone	Level	Type	Role	Number	Status	Revision
G477	OCSC	XX	XX	DR	C	0554	S4	P02
Date: DEC. '20 Scale: SHOWN@ A1 Drn by: DR						Chkd by: AH	Aprvd by: AH	

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